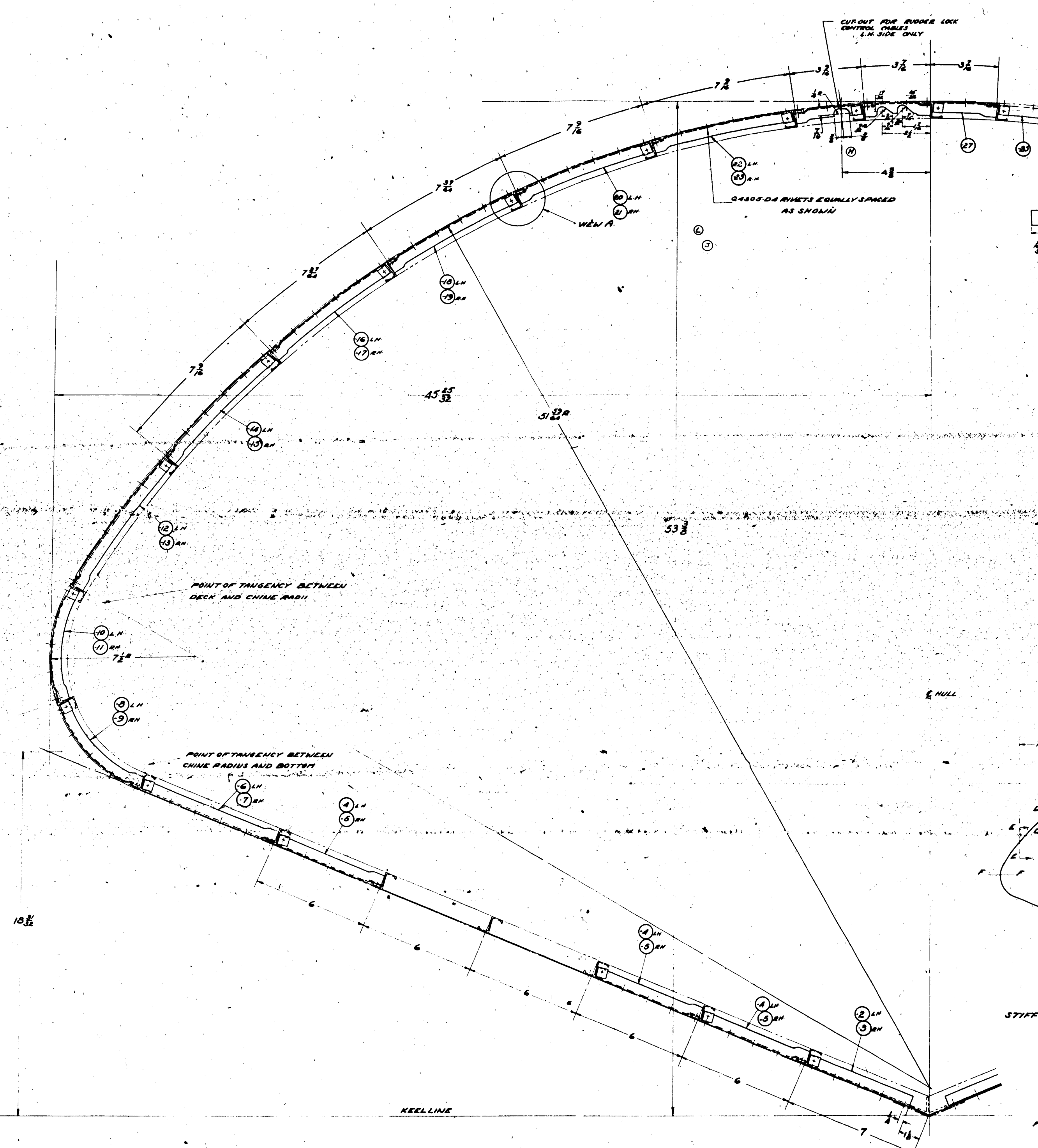
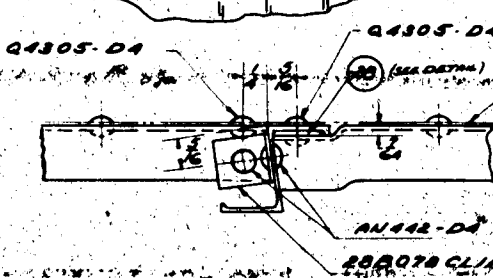
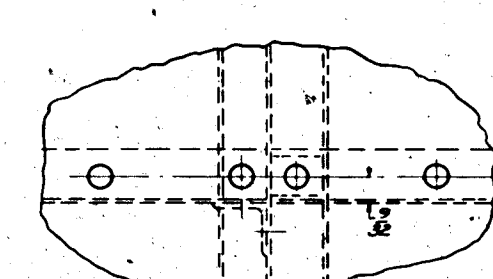


INCORPORATES
 PSY-1 BU. AIR. CHG. 8131
 PSY-2

LIST	ALTERATION	DATE	BY
1	FORCED TO DATE	1953	...
2	ADDED CUTOUT IN -14
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AL ALLOY SMT (EAST)
 SPEC. STAIN COND T
 DETAIL -20

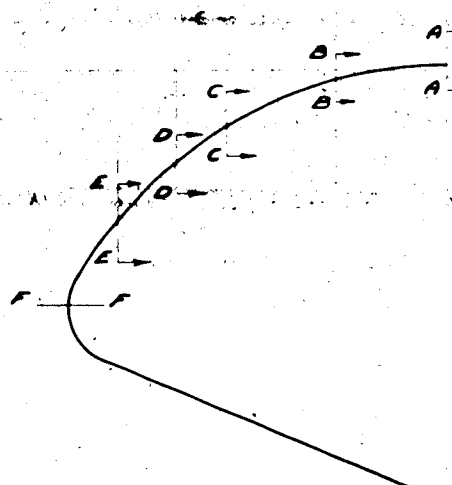


VIEW A
 TYPICAL MOUNTING

STIFFENERS
 PART NOS. 2-30 INCLUSIVE
 2" x 4" ALUM. ALLOY EXTR. ANGLE (EAST) COND T
 ALCOA DIE N-6840-SPEC 4649 (2457) COND T

CUT STIFFENERS 1/2" LONGER
 THAN SHOWN AND FIT ON ASSEM.

13 1/2" 13 1/2" 13 1/2"



STIFFENER INSTALLATION STA. 7.375
 PORT SIDE
 LOOKING FORWARD

FINISH:
 2-P. GP ON PSY-1
 2-P. GP ON PSY-2 & FUTURE

REPLACES	APPROVED	DATE	BY
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H 59

STIFFENER INSTALL.
 HULL STA. 7.375
 285086